













Marketed by: KENT RO SYSTEMS LTD.

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# Make Drinking Water 100% Pure with Minerals





# Welcome to KENT

#### Dear Customer,

At the outset, allow us to thank you for your trust in **KENT** water purifiers. We take pride in our reputation for product quality and industry proven performance. We are certain that your decision to own a **KENT Prime Star-B** Mineral RO<sup>TM</sup> Water Purifier will go a long way towards keeping you and your family in good health. We are confident that you will be satisfied with its performance and that it will serve your need for safer and cleaner drinking water without any compromise.

This guide will help you in getting the best out of your water purifier.

Please go through this booklet to familiarize yourself with its operation and maintenance.

You can look forward to years of trouble free service. In case you need any further information, contact your nearest KENT dealer or branch.

Best Wishes,

KENT RO SYSTEMS LTD.

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# KENT TECHNOLOGY - A Breakthrough in Water Purification\*

Presenting the KENT Prime Star-B Mineral RO™ Water Purifier. It uses futuristic and state-of-the-art technology to provide purer and healthier drinking water.

At the heart of the **KENT Prime Star-B** Mineral RO™ Water Purifier is a Reverse Osmosis membrane having capillaries as small as 0.0001 microns, which reduce dissolved impurities (salts and heavy metals) and convert hard water to sweet and pure drinking water. With a patented mineral retention system, the KENT Prime Star-B Mineral RO™ Water Purifier allows the user to control the Total Dissolved Solids (TDS) level in the purified water.





KENT is pleased to introduce Zero Water Wastage Technology™ that recirculates rejected water to overhead tank with its own pump to make it Zero Water Wastage RO. This unique technology helps you make water 100% pure, without wasting any water while retaining essential minerals.

# Salient Features of KENT Prime Star-B Mineral RO™ Water Purifier

- Water purifier with UV Disinfection in tank to keep purified water pure
- Zero Water Wastage\*\*
- Purification by RO+UV+UF+TDS Control+UV in Tank makes water 100% pure
- Real time monitoring and display of purity & minerals on a digital screen
- Suitable for purification of brackish, tap water & municipal corporation water supply
- Wall mounted design, best suited for Indian homes and offices
- Fully automatic operation, with auto-on and auto-off function
- Computer controlled operation for enhanced

- purity and long life
- RO membrane fused inside membrane housing to prevent tampering
- Vertically mounted SMPS for protection from water
- Use of push-fit fittings for leakage and maintenance free performance
- An aesthetically appealing design
- ABS construction for corrosion free use
- Inbuilt Auto-flushing system
- 9 L storage tank with water level indicator
- High purification capacity of 20 L/hr.

#### Items in the Box

1.	KENT Prime Star-B	: 1 N	7. Fixing Clips	: 25 N
	Mineral RO <sup>™</sup> Water Purifier		8. Tie Wire 4 inch	: 4 N
2.	3-Way Connector	: 1 N	9. Union Connector	: 1 N
3.	S.S. Ball Valve	: 1 N	10. Warranty card	: 1 N
4.	Food Grade Pipe 0.635 cm (	White): 20 Meters	11. Screws & Plastic Inserts	: 2 N
5.	Food Grade Pipe 0.635 cm (	White): 2.5 Meters	12. Sticker Center Drill	: 1 N
6.	Bulk Head Union	: 1 N		

<sup>\*</sup> Tested & certified by TUV-SUD South Asia (P) Ltd.

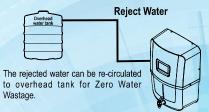
# Important Instructions

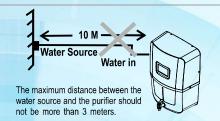


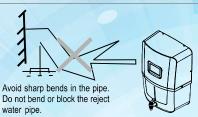
Avoid exposure to direct sunlight and installation in damp areas.

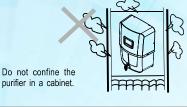


Make sure that the temperature of the water entering the purifier is within 10° C - 40° C.













To keep the storage tank clean, it should be drained once every 15 days.



days, kindly switch off the power supply and drain the storage tank.

**KENT** 





Use genuine KENT spares for optimum performance.

SPARE PARTS

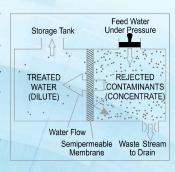
Do not try to service the purifier on your own. Instead, call a service technician for help.

<sup>\*\*</sup>Zero Water Wastage is based on the standard testing conditions.

# **Water Flow Diagram**

#### Reverse Osmosis Process

The Reverse Osmosis process, also known as hyper filtration, is the finest filtration process known till date. The process ensures the reduction of particles as small as ions from a solution. Reverse Osmosis uses a semi-permeable membrane to reduce salts from potable/brackish water. In Reverse Osmosis, water pressure applied to the concentrated side forces the process of osmosis into reverse. Under enough pressure, treated water is "squeezed" through the membrane from the concentrated side to the diluted side. Salts dissolved in water as charged ions are repelled by the RO membrane.

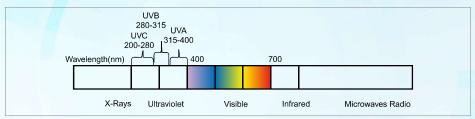


The rejected impurities on the concentrated side of the membrane are washed away in a stream of waste water, and thus do not get accumulated as in a traditional filter.

#### **UV Process**

The UV light has shorter wavelength (higher energy) than the visible light. It is called ultra-violet because it is just beyond the violet light in the light spectrum. Technically, the ultra-violet light is defined to be any wavelength of light, which is shorter than 400 nanometer.

UV rays, which penetrate into the micro-organisms, are absorbed by the DNA of the pathogen in the water. The DNA is altered in such a way that the pathogen cannot reproduce. Thus, they are essentially killed and cannot cause infection. This process of DNA modification is called inactivation.

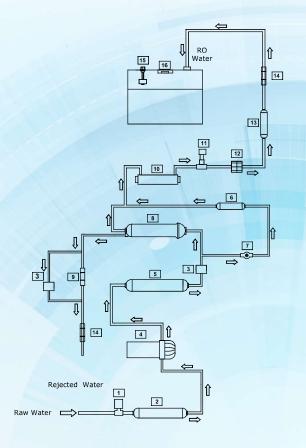


Note: The purified water stored in the tank is disinfected using UV LED, which automatically switches on for 30 minutes in a two hour cycle.

# **Auto-flushing System**

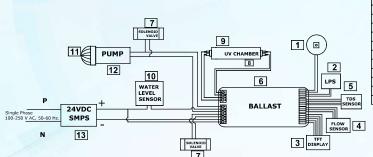
The purpose of the Auto-flushing system is to help prevent scaling or fouling of the RO membrane by providing a rapid rinse which washes away impurities from the membrane's surface and keeps the membrane clean. It offers following benefits:

- Lowers rejected wateroutflow
- Improves "TDS" rejection rate i.e increases the RO membrane's efficiency
- Extends life of RO membrane



S.NO.	SPARE PART CODE	ITEM DESCRIPTION
1	200035	LOW PRESSURE SWITCH
2	200010	SEDIMENT FILTER
3	200028	SOLENOID VALVE
4	200005	BOOSTER PUMP
5	200009	ACTIVATED CARBON FILTER
6	200003	UF FILTER
7	200034	TDS CONTROL VALVE
8	200529	RO MEMBRANE
9	200020	FLOW RESTRICTOR TUBE
10	200541	UV CHAMBER
11	200441	TDS SENSOR
12	200442	FLOW SENSOR
13	200015	POST CARBON FILTER
14	200058	NON RETURN VALVE
15	200030	WATER LEVEL SENSOR
16	200630	UV LED

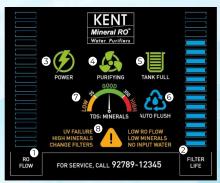
# **Electrical Circuit Diagram**



S.NO.	SPARE PART CODE	ITEM DESCRIPTION
1	200630	UV LED
2	200035	LOW PRESSURE SWITCH (LPS)
3	200625	DISPLAY SCREEN ASSEMBLY
4	200442	FLOW SENSOR
5	200441	TDS SENSOR
6	200626	COMPUTER CONTROL BALLAST
7	200028	SOLENOID VALVE
8	200541	UV CHAMBER
9	200540	UV LAMP
10	200030	WATER LEVEL SENSOR
11	200005	BOOSTER PUMP
12	200059	PUMP HEAD
13	200016	SMPS

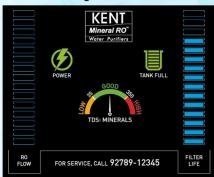
# **KENT Prime Star-B Operations**

## Screen Explained



- 1.RO Flow Indicator
- 2. Filter Life Indicator
- 3. Power On/Off
- 4. RO Pump On
- 5.Tank Full
- 6. Auto Flushing On
- 7. Mineral Content in Purified Water
- 8. Warning Signs

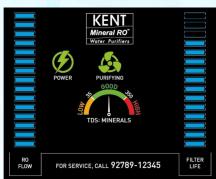
#### **Normal Running Conditions**



Under normal running conditions and without any fault, the users would be greeted with a screen as shown in the figure, with Power, Tank Full, Filter Life and Water Quality Indicator On

Since the tank is full, the RO flow rate would not be displayed

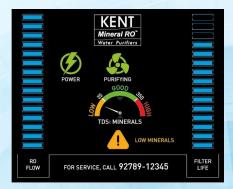
# **Emptying of Tank**



When water is drawn from the tank, thus emptying it, the water tank sign would turn Off, and instead RO Flow, Purification and Mineral Quality would turn On

Depending upon the mineral contents in the water, the indicator would display Low, Good or High

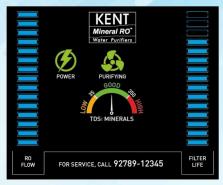
#### Mineral Content - Low



If the TDS level in the purified water is less than the permissible range, the indicator would be in Yellow zone i.e Low

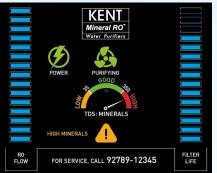
The warning sign would be displayed as shown in the figure

#### Mineral Content - Good



If the TDS level in the purified water is within the permissible range, the indicator would be in Green zone i.e Good

# Mineral Content - High



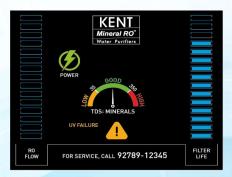
If the TDS level in the purified water is more the permissible range, the indicator would be in Red zone i.e High

The warning sign would be displayed as shown in the figure

What to do if Mineral Content is Low or High? Call Customer Care or Login to App

\*Mineral Content is displayed based on TDS levels in the purified water

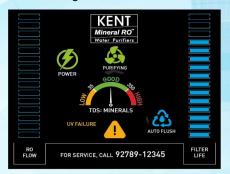
#### No Water Input



In case of No Water Input, the warning would be displayed, as shown in the figure

The water purifier would automatically shut off and will remain off till regular water supply is not restored

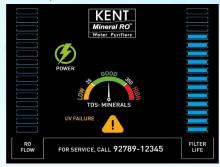
#### Auto-flushing



Auto Flush sign as shown in the figure indicates that RO Membrane is getting flushed automatically

Once Auto-flushing is complete, the light would turn Off

#### UV Lamp Failure/LED Failure

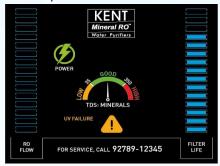


If UV Lamp fails, machine will display a blinking warning signal of UV failure and an alarm with a single beep, will be audible The purifier would stop purifying water till the UV lamp is replaced

If UV LED fails, machine will display a blinking warning signal of UV failure and an alarm with two beeps will be audible

If the interface shows a UV failure message, switch off the purifier and call a service technician for help

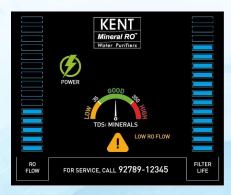
#### Filter Replacement



On exhaustion of filter life, 'Replacement Filter message' will be displayed on screen with a continuous buzzer and the purifier will stop purifying water till filters are not replaced.

If the interface shows 'Replace Filter Message', switch off the purifier and call a service technician for help.

#### Low RO Flow



Low RO flow warning sign indicates reduced capacity of RO Membrane

Although the water purifier will continue working till the membrane failure happens, it is recommended to call the KENT Customer Care and ask for Membrane Replacement

# Computer Controlled Operation

To ensure delivery of purer and healthier water, a micro-processor is installed in the purifier that performs the following functions:-

UV Stabilization Delay: To ensure that the UV lamp is pre-heated and is working at its optimum level before it starts disinfecting water, the controller provides a two second delay to the UV lamp when the purifier is switched on. During this period, only the UV lamp is switched on and other electrical devices of the purifier are switched off.

Purification Delay: To ensure that the idle water lying in the internal pipes and in the UV chamber is disinfected before being passed into the storage tank, the system provides a 5 second delay when the purifier is switched on. During this time, the UV lamp kills all micro-organisms that may be in the water inside the UV chamber. After this delay, all other electrical devices such as the booster pump and solenoid valve are switched on to start normal purification process.

Alarm: To ensure delivery of purer water, KENT Prime Star-B Mineral RO™ in-built micro controller controls and senses various vital components and displays their status on the digital interface.

# **Automatic Operation**

- storage tank is full
- The purifier does not start if the inlet water supply pressure falls below 0.3 kg/cm<sup>2</sup>
- The purifier automatically shuts off when the The purifier automatically restarts when the water level drops below the maximum
  - The purifier does not allow any water rejection in absence of electricity/when tank is full

#### Installation Instructions

The **KENT Prime Star-B** Mineral RO™ Water Purifier is a product of advanced technology, which ensures safe and clean drinking water. The purifier is easy and convenient to install.

Recommended Site Preparations:

- Single Phase 100-250 V AC, 50-60 Hz. connection not more than 3m away from the point of installation of the purifier
- Raw water supply with ½ inch nipple not more than 3m away
- Space as per the dimensions of the purifier
- Wall/plane surface for mounting two screws and holding the machine
- The system and installation must comply with state and local laws & regulations

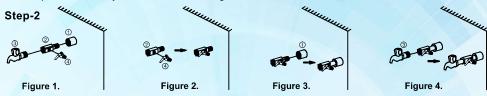
#### Specific Instructions:

- KENT Prime Star-B Mineral RO<sup>TM</sup> Water Purifier is a wall mountable purifier. Make sure that it is only mounted on a wall. Avoid installation on wooden and metallic stands
- For optimum performance and minimum inlet pressure required, ensure that the raw water supply tank is at least 10 ft. above the purifier

#### Installation Procedure:



- Paste the central drill sticker on a wall at 3.6 Feet to 4.0 Feet from the ground as per your convenience.
- Ensure that the sticker is pasted straight on the wall, then drill holes as per the space provided on the sticker 2.
- Now, insert the puff up with the help of a hammer
- 4 Screw in two 10X50 self-taping screws, 5.4 inches (138 mm) apart horizontally
- 5. Carefully hang the purifier on the wall with the help of wall-mounting slot holes provided on the back side of the purifier Note:
- If the wall is not straight or the screws are not properly drilled in an even position, it will damage your purifier 1.
- 2. Keep the device away from heat or direct sunlight



- 1. First fix the SS ball valve (marked no. 4) to the 1/4 inch port of the 3-way connecter (marked no. 2) shown in figure 2.
- Connect the 3-way connector to the raw water supply (marked as no. 1) as shown in the figure 3. The 3-way connector is fitted in line with the raw water supply.
- The other end of the 3-way connector can be connected to a tap (marked no.3) as shown in figure 4 or can be plugged off if not required.

#### Step-3

- Now connect one end of the white pipe to the SS ball valve and the other end to the upper push-fit elbow fitting to the left hand side of the purifier labelled WATER IN, as shown in figure 1.
- 2. Similarly connect one end of the white pipe to the lower elbow fitting connector in the tank labelled REJECT WATER and leave the other end in the overhead tank, as shown in fig 2.

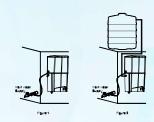
#### Step-4

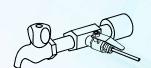
Before connecting the power supply, it is important that you perform the following functions:

- Open the SS ball valve (handle parallel to the ball valve) to start the flow of water into the purifier, as shown in the figure.
- 2. Wait for 2-3 minutes to ensure that the filters are soaked in water.

#### Step-5

- Connect the power supply.
- 2. Installation is complete.





# **TDS Adjustment\***

The unique TDS Control System enables customers to retain the contents of natural minerals (TDS) in purified water, as per their requirement.

- Turning the screw of the valve anti-clockwise results in
  Turning the screw of the valve clockwise results in increased mineral content
- decreased mineral content



We recommend keeping the TDS at lowest but not below 50mg/l.

# Starting-up the Purifier

- Switch on the power supply
- Wait till the storage tank completely fills up\*\*
- Switch off the power supply
- Drain the storage tank by opening the drain plug present at the bottom of the storage tank, so as
- to remove any dust particles present in the pipes and storage tank
- Close the drain plug and switch on the power supply
- The purifier is ready to use

#### Maintenance

To ensure that the purifier operates at its optimum level, routine maintenance must be performed. The frequency of the maintenance will greatly depend upon the raw water quality and consumption of treated water.

- The storage tank must be drained once in 2 weeks. To do so, switch off the power supply, open the drain plug at the bottom of the tank and allow the water to drain. Then, screw back the plug and switch on the power supply
- Replace the sediment, activated carbon and post carbon filter when the filter change alarm is audible,

- or after every 12 months. It is recommended to change the FRT when the filters are replaced
- Replace the RO membrane once every year
- Replace the UV Lamp once in a year
- If you are not going to use the purifier for a long time (in case you are on a holiday, tour or out of home), make sure that you disconnect the power supply, turn off the raw water supply and drain the storage tank
- \* Tested & certified by TUV-SUD South Asia (P) Ltd.
- \*\* Tested or certified flushing time 24hrs.

The Reverse Osmosis system contains a replaceable treatment component critical for the effective reduction of total dissolved solids and that product water shall be tested periodically to verify that the system is performing properly.

#### Replacement of spare parts are as under:-

-20 <b>0</b> 010	SP Inline Sediment Filter 8"
-200529	SP RO Membrane High Flow
-20 <b>0</b> 009	SP Inline Carbon Filter 8"
-200015	SP Post Carbon Filter (Blue)
-200003	SP Hollow Fibre Membrane
-200020	SP FRT 450

**Note:** Filters and membrane are consumables. Their replacement time is dependent on the quality of raw water and water consumption. They are not covered under the warranty. However, if a filter chokes within six months and a membrane within a year, it will be cleaned/repaired/replaced free of cost. Changing the filters and system inspection is available on call. The treatment capacity of the RO membrane will reduce with time due to clogging of pores of membranes.

"This Reverse Osmosis system contains a replaceable component critical to the efficiency of the system. Replacement of the reverse osmosis component should be with one of identical specifications as defined by the manufacturer, to ensure the same efficiency and contaminant reduction performance."

# **Important Safety Instructions**

- If the supply cord is damaged, it must be replaced by the original part in order to avoid hazard
- Children should be supervised to ensure that they do not play with the appliance
- This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety

# Warning

- Do not operate the UV-C emitter when it is removed from the appliance enclosure
- Read the maintenance instructions before opening the appliance
- The appliance must be disconnected from the supply before replacing the UV-C emitter

# **Technical Specifications**

Toominaar	Opcomoditorio
PRODUCT	KENT Prime Star-B
Product Code	111100B
Product Generic Name	Water Purifier
Product Colour	Black
Applications	Suitable for purification of brackish/Tap water/
	Municipal Corporation Water
Purification Production Rate	20 L/hr.*
Body Material	ABS Food Grade Plastic
Mounting	Wall Mounting
Dimensions (mm)	410 (L) x 260 (W) x 520 (H)
Inlet Water Pressure/Temp (Min.)	0.3 kg/cm²/10°C
Inlet Water Pressure/Temp (Max.)	4 kg/cm²/40°C
Min./Max. Operating pH	6.5-8.0
Filter Cartridge	Sediment, Carbon Block Filter, UF and Post Carbon
UV Lamp Wattage	11 W
UV LED Wattage	0.7 W
Life of UV Lamp	5000 hrs. of operation
Weight	8.6 kg
Storage Capacity	9 L
Maximum Duty Cycle	100 L/day
Membrane Type	Thin Film Composite RO
Booster Pump Voltage	24V DC
Total Power Consumption	60W
Input Power Supply	Single Phase 100-250 V AC, 50-60Hz. □
IP Rating	IPX1

<sup>\*</sup> Treatment capacity tested for tap water having TDS level of 750ppm at room temperature.

# **Testing Information**

The System has been tested according to IS 10500:2012 (Standards for drinking water as per Bureau of Indian Standards) for reduction of the hazardous substances.